



Installation Notes

Starting to Mix

- It is very important to cover any skin that is going to become in contact with the binder. Anything that comes in contact with the binder will be stained.

Step 1:

- After protecting all exposed skin, start and run the mixer. While the mixer is running cut open and pour in the appropriate amount of material for one batch - 2 bags rubber and 2 bags stone for hard (XL) material or 3 bags rubber for soft (XLS) material.
- Open the binder and measure out into another container the appropriate amount of binder to be added to mix. Then pour the binder into the mixer.



Step 2:

- Mix Porous Pave until all of the rubber and stone looks wet (approximately 45-90 seconds MAX).
- Stop the paddles from mixing and dump into wheel barrow.

If mixer is ahead of installers, it is OK to leave Porous Pave in mixer until installers are ready. Mixer should not be rotating while waiting for installers or ambering of material can occur.

Step 3:

- Starting from farthest point and working towards mixing area, dump mix into two or three small piles inside of pre oiled form boards.
- Using come-alongs to spread Porous Pave into area.
- Using a pre-oiled screed board begin screeding Porous Pave, filling in any low areas as you go. Use a come along to pull all excess material away from screed board.
- Using the hand trowels smooth out Porous Pave. If the material starts to become sticky or rolling up on your trowel you need to re-apply soap/water mix to your trowel.





Installation Notes *(continued)*

- Move forms as you work to prevent Porous Pave from sticking to forms, finishing the edges as you work. With your trowel role the edges as you pull the forms away. There are two common edges the rolled edge and the 45° edge.



Step 4:

- After you have toweled to smooth, forms have been moved and edges have been finished to desired form - use a well lubricated (soap/water mix) bull float to give Porous Pave a smooth glassy finish.
- When using the bull float fill in any low areas or remove any high areas, this will be the last chance to touch up any areas before Porous Pave sets up.

Step 5:

- Try to finish approximately 25-50 square feet at a time to avoid Porous Pave setting up too quickly.
- Because Porous Pave is moisture cured, work time varies. High moisture work time is around 20-30 minutes. Low moisture extends work time to around 45-55 minutes.
- Within five to eight minutes of finishing a batch of Porous Pave (after screeding and bull floating) use a two gallon pump-up sprayer to apply a light misting of water over the surface of the Porous Pave.
This is very important to ensure the binder begins setting up.





Installation *(continued)*

Clean Up

- After all Porous Pave has been installed it is very important to clean all tools thoroughly.
- Using metal scrapers and hard bristled brushes begin scraping and brushing all tools that have come in contact with Porous Pave.
- Every piece of rubber and stone should be removed at this time to prevent build up. Periodical cleaning during installation greatly reduces clean up time.
- If any Porous Pave is left to cure on any surface it will be difficult or impossible to remove.
- Cleaning the mixer is especially important or build up will quickly occur. This is very important to do periodically during the installation process.

